

# Electric submerged pumps

Shown: WEM-1401E



## WE-series

Enerpac two stage electric submerged pumps are a quiet, economical workholding power source. Submerged in oil the motor stays cooler when used on an intermittent basis.

## Best performance for mid-range cylinders

- Reduce cycle times for improved productivity
- Two-speed pump unit provides rapid cylinder advance
- Submerged dual voltage induction motor, runs cooler and quieter (60-70 dBA)
- Available with heat exchanger for higher duty cycle applications
- Externally adjustable relief valve – no need to open pump when reducing pressure
- Reservoir mounting holes for easy mounting to fixed surface
- Full length side tube for easy monitoring of oil level
- Auxiliary return port, eliminates the need for a separate adapter.

## Select your pump type

### WED-series with dump valve

- For use when load holding is not required
- Ideal for palletized workholding for single acting circuits
- Motor is on only during work cycle.



### WEJ-series with remote jog

- Manual valve control
- Motor can be turned on and off by remote pendant for jogging capability.



### WEM-series with manual valve

- Manual valve control
- Manual motor control
- Simple and economical solution to your workholding power source needs.



### WER-series with remote actuated solenoid

- Solenoid directional with shear seal design
- Remote valve operation.



### WES, WET-series with pressure switch \*

- Pressure switch turns motor on and off
- Used when pressure must be maintained over a period of time
- With pressure gauge.



Flow: 0,65 l/min

Pressure: 350 bar max

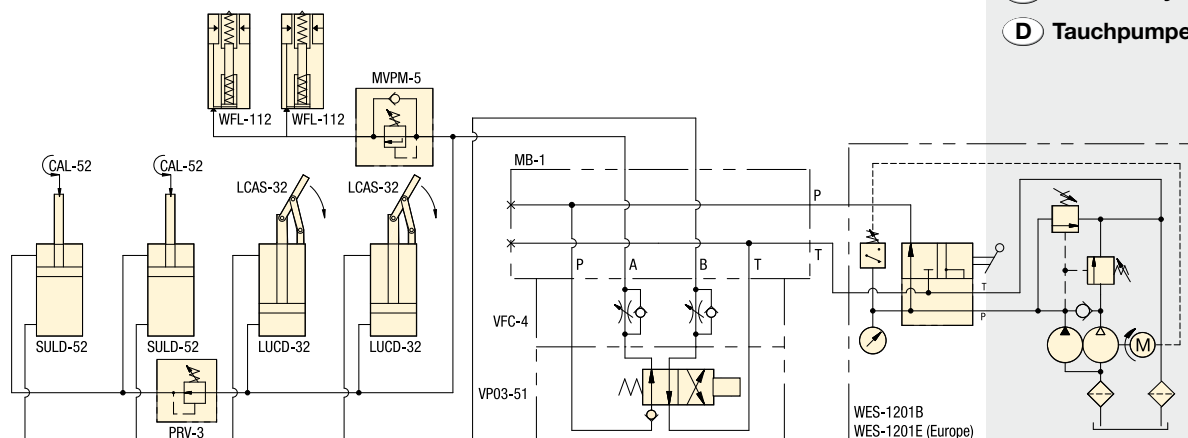
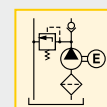
Motor: 0,37 kW

Reservoir: 5,7 litres

**E** Bombas eléctricas

**F** Centrale hydraulique

**D** Tauchpumpe



## Options

**G-series pressure gauges**

190 ▶



**FL-series high-pressure filters**

193 ▶



**FZ-series fittings**

194 ▶



**HF-series hydraulic oil**

193 ▶



## Important

Oil should be replaced every 500 working hours to ensure long life. Change filters when changing oil or 4 times a year whichever comes first.

Heat exchanger cools oil in pumps used in higher duty cycle applications.

Output flow rate should be matched to hydraulic components used in the system.

Used with cylinder	Valve function	Valve type	Model number	Motor voltage 50/60 Hz	Heat exchanger
Single-Acting	Advance / Retract	Dump	<b>WED-1101B</b>	115V	
Single-Acting	Advance / Retract	Dump	<b>WED-1101E</b>	230V	
Single-Acting	Advance / Retract	Jog	<b>WEJ-1201B</b>	115V	
Single-Acting	Adv. / Hold / Retr.	Jog	<b>WEJ-1301B</b>	115V	
Double-Acting	Adv. / Hold / Retr.	Jog	<b>WEJ-1401B</b>	115V	
Single-Acting	Advance / Retract	Manual 3/2	<b>WEM-1201B</b>	115V	●
Single-Acting	Advance / Retract	Manual 3/2	<b>WEM-1201D</b>	115V	●
Single-Acting	Advance / Retract	Manual 3/2	<b>WEM-1201E</b>	230V	●
Single-Acting	Advance / Retract	Manual 3/2	<b>WEM-1201F</b>	230V	●
Single-Acting	Adv. / Hold / Retr.	Manual 3/3	<b>WEM-1301B</b>	115V	●
Single-Acting	Adv. / Hold / Retr.	Manual 3/3	<b>WEM-1301F</b>	230V	●
Double-Acting	Adv. / Hold / Retr.	Manual 4/3	<b>WEM-1401D</b>	115V	●
Double-Acting	Adv. / Hold / Retr.	Manual 4/3	<b>WEM-1401E</b>	230V	●
Single-Acting	Adv. / Hold / Retr.	Solenoid	<b>WER-1301B</b>	115V	●
Single-Acting	Adv. / Hold / Retr.	Solenoid	<b>WER-1301D</b>	115V	●
Single-Acting	Adv. / Hold / Retr.	Solenoid	<b>WER-1301E</b>	230V	●
Double-Acting	Adv. / Hold / Retr.	Solenoid	<b>WER-1401B</b>	115V	●
Double-Acting	Adv. / Hold / Retr.	Solenoid	<b>WER-1401D</b>	115V	●
Double-Acting	Adv. / Hold / Retr.	Solenoid	<b>WER-1401F</b>	230V	●
Single-Acting	Advance / Retract	Manual 3/2	<b>WES-1201B</b>	115V	
Single-Acting	Advance / Retract	Manual 3/2	<b>WET-1201B</b>	115V	
Single-Acting	Adv. / Hold / Retr.	Manual 3/3	<b>WES-1301B</b>	115V	
Single-Acting	Adv. / Hold / Retr.	Manual 3/3	<b>WES-1301E</b>	230V	
Double-Acting	Adv. / Hold / Retr.	Manual 4/3	<b>WES-1401B</b>	115V	
Double-Acting	Adv. / Hold / Retr.	Manual 4/3	<b>WES-1401E</b>	230V	

# WE-series, Submerged Electric Pumps

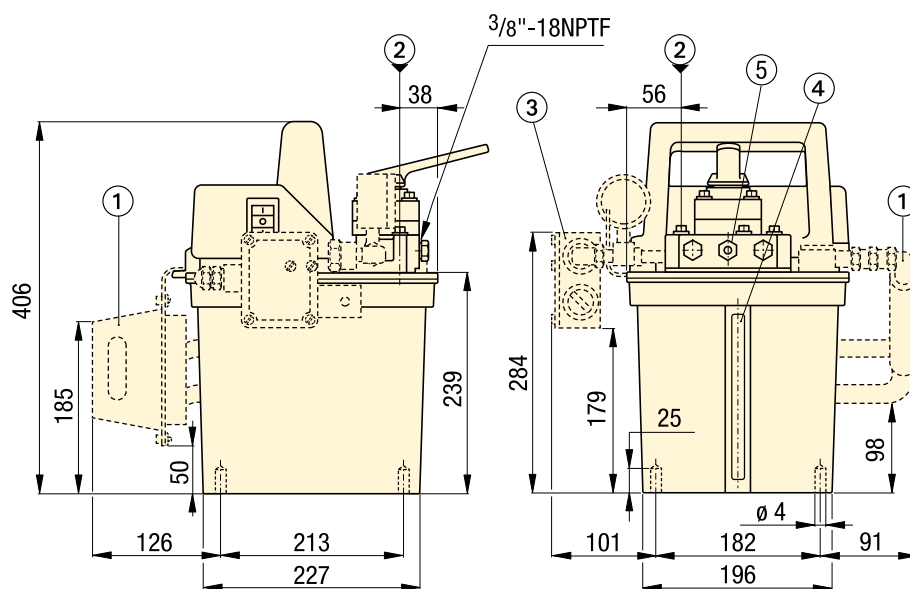
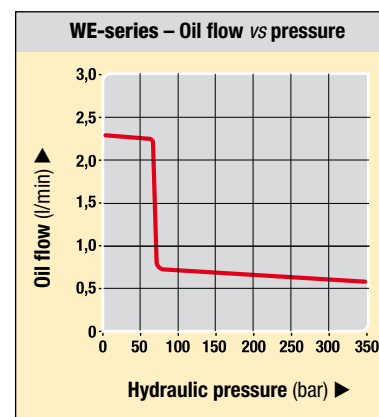
Shown: WEM-1401E



## WER series

Enerpac submerged motor pumps are available in a wide range of configurations to fit any requirement.

◀ For full features see page 110.



Dimensions shown in mm.

- ① Heat Exchanger (optional for all models)
- ② Fill Port
- ③ Pressure Switch (WES-Series, optional for other models)
- ④ Oil Level Indicator
- ⑤ Adjustable Relief Valve

## Product selection

Motor voltage	Motor capacity	Amperage draw	Maximum oil flow**		Pressure rating		Usable oil capacity	Adjustable relief valve	
			1st stage	2nd stage	1st stage	2nd stage	litres	bar	kg
50/60 Hz	kW	Amps							
115V-1ph	0,37	13,5	2,45	0,65	70	350	5,5	70 - 350	29 <sup>1)</sup>
230V-1ph	0,37	6,75	2,45	0,65	70	350	5,5	70 - 350	29 <sup>1)</sup>

<sup>1)</sup> Weight for WES and WET models is 37 kg.

\*\* All flow data at 50 Hz.

## Custom build your submerged pump

### ▼ This is how a submerged pump model number is built up:

If the submerged pump that would best fit your application cannot be found in the chart on page 111, you can easily build your custom submerged pump here.



#### 1 Product Type

W = Workholding Pump

#### 2 Motor Type

E = Electric motor

#### 3 Pump Type

D = Dump

J = Jog

M = Manual

R = Remote (solenoid)

S = Pressure switch (IC-51)

T = Pressure switch (IC-31)

#### 4 Pump Series

1 = 0,37 kW, 350 bar

#### 5 Valve Type

0 = No valve (WER only)

1 = Dump

2 = 3-way, 2-position, normally open

3 = 3-way, 3-position, tandem center

4 = 4-way, 3-position, tandem center

5 = Custom VE-series valve (WER only)

See example 2 below.

#### 6 Reservoir Capacity

01 = 5,5 litres usable oil

#### 7 Motor Voltage and Heat Exchanger

B = 115 V, 1 Ph, 50/60 Hz

D = 115 V, 1 Ph, 50/60 Hz

with heat exchanger

E = 230 V, 1 Ph, 50/60 Hz

F = 230 V, 1 Ph, 50/60 Hz

with heat exchanger

I = 230 V, 1 Ph, 60 Hz\*

\* To order WER models, for 60 Hz applications, replace the "E" suffix for "I".

#### Ordering example 1



#### Examples

##### Model number:

**WER-1301E**

The **WER-1301E** is a 0,37 kW, 350 bar, submerged electric pump, with 5,5 litres usable oil capacity, a 3-way, 3-position modular, remote solenoid valve (VEF-series) and a 230 V, 1 phase, 50/60 Hz motor.

##### Model number:

**WER-1501E- VED11000D**

The **WER-1501E** is a 0,37 kW, 350 bar, submerged electric pump, with 5,5 litres usable oil capacity. The valve, model **VED11000D** is a 24 V, 50 Hz solenoid valve. (For details and options for all VE-series valves see pages 146-147).

Flow: 0,65 l/min

Pressure: 350 bar max

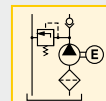
Motor: 0,37 kW

Reservoir: 5,5 litres

**E** Bombas eléctricas

**F** Centrale hydraulique

**D** Tauchpumpe



#### Important

**WER series pumps use the VE-series valves shown on page 146. WER-13 series uses VEF-series valve. WER-14 series uses VEC-series valve.**

**WES series pumps use IC-51 pressure switch, adjustable from 210-525 bar**

**WET series pumps use IC-31 pressure switch, adjustable from 35-245 bar.**